

Exclusive Distributor of JM Mining Emission Control Products

# A breath of fresh air for mining

Leading the world in emission control technologies

## Why diesel emissions control?

Diesel engines are a valuable power source but their emissions are known to contribute to air pollution and can cause respiratory health problems.

For machines already in use these emissions are best dealt with through the use of a retrofit exhaust aftertreatment system.

It is a legal requirement in many countries and regions for non-road machines to be fitted with this technology for occupational health reasons and to improve air quality.

Such diesel emission control devices can reduce the mass of harmful particulates emitted by Diesel engines into the air by more than 90%, and the particulate number by over 99%.

## How are diesel emissions controlled?

The answer to the problem of diesel pollution is to trap particulates from the exhaust using a diesel particulate filter (DPF).

Particulate matter (PM) inside the DPF must be removed periodically to prevent the filter from blocking. This filter regeneration is essential for an effective emissions control system.

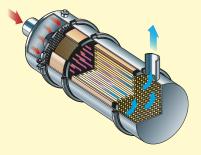
Johnson Matthey has developed a range of approaches to filter regeneration to control the full range of regulated emissions from non-road vehicles.

Johnson Matthey has many years of experience specifying emission control systems for non-road applications, and is able to advise on which system is most suited to individual applications.

### Johnson Matthey's regeneration techniques

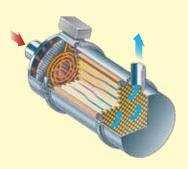
The following range of Johnson Matthey DPF systems is available for most makes and models of non-road mobile machinery already in use.

### **DPF-CRT® & CCRT® Systems**



These continuously regenerating systems use a diesel oxidation (DOC) catalyst in front of the filter, which removes carbon monoxide (CO) and hydrocarbons (HC) and oxidises some of the nitric oxide (NO) in the exhaust to nitrogen dioxide (NO<sub>2</sub>). This NO<sub>2</sub> then reacts with the trapped PM, producing NO and carbon dioxide (CO<sub>2</sub>) and cleaning the filter.

### **DPFi**



An electrical heater is used to raise the temperature inside the filter to burn away the PM. Air from a small pump is heated to more than 600°C and blown through the filter to remove the carbon.

These systems use mains electrical power to regenerate the filter at the end of a shift.



### 10 advantages of Johnson Matthey's DPF technology

- Johnson Matthey has more than 20 years' experience providing diesel emissions control systems for a variety of non-road applications already in service.
- This experience enables us to advise which system is most suitable for your specific application.
- Our systems enable compliance with emissions requirements and greatly improve air quality.
- Our diesel emission control devices can reduce the mass of harmful particulates emitted by diesel engines by more than 90%, and the number by over 99%.
- 5 Systems to control emissions of NO<sub>x</sub> and/or NO<sub>2</sub> from the engine are also available.

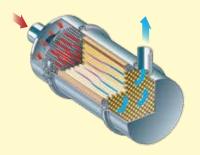
- Our filter systems fit Diesel engines from 10kW to more than 1,000kW and are suitable for engines with low duty cycles.
- Our patented Continuously
  Regenerating Trap (CRT\* and CCRT\*)
  technologies are the most widely
  used DPF systems in the world.
- Our CRT\* and DPFi systems are verified by the UK's Energy Saving Trust, Swiss EMPA and VERT Association.
- The modular design allows easy servicing and all systems have electronic monitoring capability.
- Our DPF devices can be easily fitted and are designed to replace the existing muffler/silencer unit in a machine.

**DPFiS** 

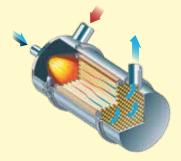
**DPF-BU** 

SCRT<sup>®</sup> Technology

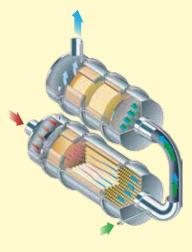
### Mining-CRT° Systems



This system uses air to burn the carbon in the filter. An additive in the fuel acts as a catalyst, oxidising the PM trapped in the filter. This additive reduces the temperature at which the carbon will react with the air.

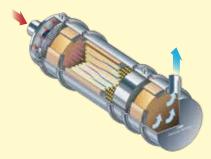


A fuel burner is used to raise the temperature inside the filter to remove the PM. These systems use diesel fuel from the tank and on-board voltage. The regeneration units are mounted on the machine



combines the CRT® system to control CO, HC and PM and a selective catalytic reduction (SCR) catalyst to reduce oxides of nitrogen (NO<sub>x</sub>). SCR technology provides the highest NO, reduction available. Johnson Matthey's SCRT° system reduces all four regulated exhaust emissions: CO. HC and PM by over 90% and NO. by over 70%.

The SCRT® system



Droplets of Diesel fuel are injected between the filter and an additional decomposition catalyst to reduce  $\mathrm{NO_2}$  levels. A filter monitor controls the injection rate depending on the exhaust gas temperature and the engine speed. This system reduces 99.8% of the number of particulates, 90% of the CO and HC, and  $\mathrm{NO_2}$  is kept at the engine out level.



More than 20 years' experience of engineering retrofit diesel particulate filter systems for many makes of existing construction machinery already in service, including:

ABG

Atlas

Bauer

Bergmann

Bobcat

BOMAG

CASE

Caterpillar

DIECI

Doosan

Hitachi

JCB

Kobelco

Komatsu

Kubota

Liebherr

Manitou

New Holland

Putzmeister

SDMO

Sennebogen

Stauss

Sumitomo

Takeuchi

Terex

Wirtgen

Volvo

Please contact us for further details.
MineTerra is the Exclusive Distributor of
Johnson Matthey Mining Emissions Control
Products. We are proud to represent
Johnson Matthey a compnay with over 40
years' experience of supplying catalytic
systems to on-road and non-road vehicles
and have supplied one in three of all
catalysts fitted to cars.

Need advice?

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